



PIDILITE INDUSTRIES LIMITED

Marketing Division: P.B. No. 17411, Andheri (East), Mumbai 400 059 (India)

TECHNICAL DATA SHEET

Bulbond WK

FOR INFORMATION ONLY

Bulbond WK is synthetic resin-based adhesive suitable for woodworking and other similar joinery applications. High viscosity of adhesive enables easier application on vertical surface.

Product technical's

- | | |
|------------------------------------|----------------------|
| • Appearance | Milky white emulsion |
| • Viscosity at 30 °C | 325 to 525 Poise |
| • (By B.F. RVT Spl.-7, RPM – 20.) | |
| • pH | 4 to 6 |
| • Flow | Continuous |

Applications:

- Gluing of all types of wood , wood products and HPL
- For assembly gluing (dowels, tongue and groove, mortise and tenon)
- Solid wood edging.
- For surface bonding (laminates/veneer on hardboard, MDF, HDF,, plywood etc)
- Also ideal for craft work.

APPLICATION METHOD

- Surfaces to be bonded should be free from oil; grease; dust and dirt and should be dry and properly leveled for a snug fit.
- Stir the contents of the container before use.
- Apply thin coat of adhesive on both side for hardwood and on one side for soft wood.
- Press firmly both the surfaces until glue is wet. (before open time)

COVERAGE

- Approx. 45-50 Sq. feet / kg

ADVANTAGES

- Solvent free, Non-flammable, Eco-friendly.

- Non-hazardous,
- Free from offensive smell.
- If required; it can be diluted with some clean water till applicability is achieved (5 % max.).

PRECAUTIONS

- When not in use, the container should be kept closed. Skin formation if any, should be removed from the surface before use.

SHELF LIFE

12 months from the date of manufacturing.

STORAGE

Store in cool & dark shaded place; away from sunlight.

NOTE

We recommend that before using our product, the customer should make his own tests to determine the suitability of the product for his own purpose under his operating conditions. As the circumstances under which our product is stored, handled and used, are beyond our control, we cannot assume any responsibility for their use by the customer.

Specifications are subject to change. Current specification is available with HO Marketing and can be provided on request.

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