TECHNICAL DATA SHEET



Crown Bituminous Aluminium Paint

PRODUCT DESCRIPTION

Type: A single pack, bitumen-based finish with a brownish silver colouring

Uses: Mainly used as a lower priced protective coating on exterior structural steelwork, wood and concrete surfaces. Surfaces previously painted with bitumen-based paints can be overcoated with Crown Bituminous Aluminium Paint to improve their appearance and produce a metallic reflective finish.

Substrates: Metal pipes, tanks, structural steelwork, corrugated and flat galvanized roof sheets, bitumen-based roofing felt etc.

Advantages: Outstanding weathering resistance and durability. Good adhesion, water-proofing, flexibility and reflectivity. Good chemical, corrosion and heat resistance. Easy to apply. Easy maintenance.

Conditions during application; The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air, measured near the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 3% (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

PRODUCT DATA:

Colour Range: Silver with a brown caste.

Pack Sizes: 1 litre, 4 litres and 20 Litres

Finish: Dull, metallic lustre

Thinner & equipment cleaner: Crown Industrial Thinner

Dilution Ratio: Supplied ready for use by brush application. Thin up to 10% by volume with Crown White Spirit for spray application. Stir well before and intermittently during use.

Drying Times: Surface dry in 3-4 hours but will remain soft for a few days. Re-coatable in 16 hours @ 25°C.

D.F.T.: 20 to 25 μm

APPLICATION DATA:

The product can be applied by: Brush or spray.

Spreading Capacity per coat: Depends on film thickness applied, type of texture, surface porosity, imperfections, temperature & wastage during painting

 $10 - 14m^2/l \text{ per coat.}$

Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

Date of issue: 30/10/2019.

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This Technical Data Sheet supersedes all those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Material Safety Data Sheet (MSDS) for this product. Please visit our website at www.crownpaints.co.ke

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DIRECTIONS FOR USE Surface preparation & Paint System:

Surface	Preparation	Primer	Topcoat
New Ferrous and Steel surfaces	Degrease with Crown White Spirit or degreaser followed by a fresh water rinse. Abrasive Blast Clean to SA 2½ of Swedish Standard SIS 055900 - 1967. Alternatively, Wire Brush to ST 3 of the same standard	None- it is self- priming	1-2 coats Crown Bituminous Aluminium Paint diluted with Crown White Spirit as per application method
New Galvanised Iron & Aluminium	Degrease with Crown White Spirit or degreaser followed by a fresh water rinse. Test for "water break free" surface prior to priming. 1 coat of 1-pack Etch Primer or Mordant Solution	None- it is self- priming	1-2 coats Crown Bituminous Aluminium Paint diluted with Crown White Spirit as per application method
New Plaster/ Concrete	Ensure moisture content <3% Remove loose particles	1 Coat Crown Alkali Resisting or Plus 3 Masonary Primer	1-2 coats Crown Bituminous Aluminium Paint diluted with Crown White Spirit as per application method
Existing Bituminous coating	Wash with detergent and water followed by fresh water rinse and leave to dry.	None	1-2 coats Crown Bituminous Aluminium Paint diluted with Crown White Spirit as per application method

Precautions:

1. Stir paint thoroughly before use and intermittently during use to avoid settling

2. Avoid applying heavy coatings above 35µm DFT to prevent wrinkling

3. Avoid the use of cheap solvents as these may affect gloss or drying time

Availability: From Crown Depots in Nairobi, Kisumu, Mombasa, Meru, Nyeri, Eldoret, Arusha, Mwanza, Dar es Salaam, Kigali and through Crown Stockists.

Storage Conditions: Store under cool dry conditions away from direct sunlight, heat and extreme cold.

Disclaimer: The recommendations contained herein are given in good faith and meant to guide the user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Crown Paints Kenya PLC control. Technology may change with time, necessitating changes to this Technical Data Sheet (TDS). Crown Paints Kenya PLC reserves the right to amend the TDS without any further notice. It is the responsibility of the user to ensure that the latest TDS is being used for reference.

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For additional health & safety information, please refer to our Material Safety Data Sheet (MSDS)

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