## TECHNICAL DATA SHEET



# **Crown Schoolboard Paint**

#### PRODUCT DESCRIPTION

**Type:** An alkyd resin-based topcoat with a smooth matt finish, designed for interior and exterior surfaces.

**Uses:** Ideal for use on school boards and wrought ironwork but may be used on a variety of other surfaces where a dense matt black finish is required.

**Substrates:** Suitably primed and undercoated, cement plaster, concrete, wood and steel. **Advantages:** Excellent opacity. Attractive matt finish. Provides excellent "grip" for chalk. Smooth surface which provides for easy chalk removal leaving no marks. Minimal duster wear. **Conditions during application;** The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 3% (by weight). The coating should not be

#### PRODUCT DATA:

Colour Range: Available in black and green only

exposed to oil, chemicals or mechanical stress until fully cured.

Pack Sizes: ½ litre, 1 litre and 4 litres

Finish: Matt

Thinner & equipment cleaner: White Spirit

**Dilution Ratio:** Up to 10% by volume Crown White Spirit. Avoid over-thinning as this will affect the opacity and increase settlement during application. Stir well before use.

**Drying Times:** Surface dry <4hrs & Hard dry <16hrs

### **APPLICATION DATA:**

The product can be applied by: Brush, roller or airless spray

**Spreading Capacity per coat:** Depends on film thickness applied, type of texture, surface porosity, imperfections, temperature & wastage during painting

13–15 m<sup>2</sup>/l when applied over Crown Undercoat on a smooth surface. Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

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### **DIRECTIONS FOR USE**

### Surface preparation & Paint System:

Surface	Preparation	Primer/ Undercoat	Top coat
New Plaster	Remove loose particles. Moisture content < 3%	Crown Plus 3 Masonry or Alkali Resistant Primer diluted up to 10% with White Spirit	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Emulsion painted surface in sound condition	Sand and clean	Crown Universal Undercoat diluted up to 10% with White Spirit	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Oil based enamel painted surface in sound condition	Sand down and clean	None required if in good condition unless a drastic colour change is required.	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Loosely bound & lime-washed or distempered surfaces	Remove all flaking paint down to a firm base or original building	Crown Penetrating Primer with no dilution	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Wood & boards	Sand along the grain	Crown White/ Aluminium Wood Primer diluted up to 10% with White Spirit	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Mild Steel	Degrease with White Spirit or degreaser. Remove rust with rust remover. Rinse with clean water till water break free	Crown Zinc Phosphate Primer	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Galvanised Iron/ Stainless Steel	Weather for 6 months. Apply Mordant Solution or 1-pack Etch Primer	Crown Zinc Phosphate Primer	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit
Plastic & Fibreglass	Apply Mordant Solution or 1-pack Etch Primer	Crown Universal Undercoat diluted up to 10% with White Spirit	1 - 2 coats Crown Schoolboard Paint diluted up to 10% by volume with White Spirit

### **Precautions:**

- 1. To avoid shade variation, especially for projects, ensure that batch numbers match. Blend different batch numbers prior to applying
- 2. Stir paint thoroughly before use and intermittently during use to avoid settling
- 3. Avoid applying heavy coatings above 35µm DFT to prevent wrinkling
- 4. Avoid the use of cheap solvents as these may affect gloss or drying time

**Availability:** From Crown Depots in Nairobi, Kisumu, Mombasa, Meru, Nyeri, Eldoret, Arusha, Mwanza, Dar es Salaam, Kigali and through Crown Stockists.

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**Storage Conditions:** Store under cool dry conditions away from direct sunlight, heat and extreme cold.

**Disclaimer:** The recommendations contained herein are given in good faith and meant to guide the user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Crown Paints Kenya PLC control. Technology may change with time, necessitating changes to this Technical Data Sheet (TDS). Crown Paints Kenya PLC reserves the right to amend the TDS without any further notice. It is the responsibility of the user to ensure that the latest TDS is being used for reference.



For additional health & safety information, please refer to our Material Safety Data Sheet (MSDS)